

(5) Pressure vessels which were initially pneumatically tested in accordance with part 54 of this subchapter.

(6) Pressure vessels not stamped with the Coast Guard Symbol.

(f) *Compressed gas or hazardous liquid pressure vessel tests.* Cargo tanks of pressure vessel configuration containing liquefied, compressed gases or hazardous liquids must be inspected and tested as required by the applicable regulations published in subchapter D or subchapter I of this chapter.

(g) *Bulk storage tanks.* Each bulk storage tank containing refrigerated liquefied CO₂ for use aboard a vessel as a fire-extinguishing agent shall be subjected to a hydrostatic test of 1½ times the maximum allowable working pressure in the tenth year of the installation and at ten-year intervals thereafter. After the test, the tank should be drained and an internal examination made. Parts of the jacket and lagging on the underside of the tank designated by the marine inspector must be removed at the time of the test so the marine inspector may determine the external condition of the tank.

(h) *Pneumatic tests.* (1) Pressure vessels that were pneumatically tested before being stamped with the Coast Guard Symbol must be examined internally twice every 5 years and examined externally at each inspection for Certification. No more than 3 years may elapse between any external examination and its immediate predecessor.

(2) For tanks whose design precludes a thorough internal or external examination, the thickness must be determined by a nondestructive method acceptable to the Officer in Charge, Marine Inspection.

(3) If (due to the product carried) your vessel's inspection intervals are prescribed in subchapter D (Tank Vessels), subchapter I (Cargo and Miscellaneous Vessels), or subchapter I-A (Mobile Offshore Drilling Units), you must comply with the pneumatic test regulations there, instead of the ones in this section.

(i) *Safety or relief valves on pressure vessels.* (1) If your vessel's Certificate of Inspection is renewed annually, the marine inspector must check the settings of the safety or relief valves on all pressure vessels, except cargo

tanks, at each inspection for certification.

(2) If your vessel's Certificate of Inspection is renewed less often than annually, the marine inspector must check the settings of the safety or relief valves on all pressure vessels, except cargo tanks, twice every 5 years. No more than 3 years may elapse between any check and its immediate predecessor.

(3) Cargo tank safety or relief valves must be checked at the interval required in subchapter D (Tank Vessels) or subchapter I (Cargo and Miscellaneous Vessels) of this chapter.

[CGFR 68-82, 33 FR 18890, Dec. 18, 1968, as amended by CGFR 69-127, 35 FR 9980, June 17, 1970; CGD 73-251, 43 FR 56801, Dec. 4, 1978; CGD 77-147, 47 FR 21811, May 20, 1982; CGD 86-033, 53 FR 36024, Sept. 16, 1988; CGD 83-043, 60 FR 24782, May 10, 1995; CGD 95-028, 62 FR 51202, Sept. 30, 1997; USCG-1999-6216, 64 FR 53225, Oct. 1, 1999; USCG-1999-4976, 65 FR 6500, Feb. 9, 2000]

Subpart 61.15—Periodic Tests of Piping Systems

§61.15-1 Scope.

In conducting hydrostatic tests on piping, the required test pressure shall be maintained for a sufficient length of time to permit an inspection to be made of all joints and connections. The setting of the relief valve or safety valve will be considered as establishing the maximum allowable working pressure of the system.

[CGFR 68-82, 33 FR 18890, Dec. 18, 1968, as amended by CGD 95-012, 60 FR 48050, Sept. 18, 1995]

§61.15-5 Steam piping.

(a) Main steam piping shall be subjected to a hydrostatic test equal to 1¼ times the maximum allowable working pressure at the same periods prescribed for boilers in §61.05-10. The hydrostatic test shall be applied from the boiler drum to the throttle valve. If the covering of the piping is not removed, the test pressure shall be maintained on the piping for a period of ten minutes. If any evidence of moisture or leakage is detected, the covering shall be removed and the piping thoroughly examined.